



Certificate of Approval

The Quality Management system of

Marshall Aerospace

The Airport

Cambridge CB5 8RX

is hereby granted approval in accordance
with QD 4.6 - 40 and the terms of
the relevant approval letter.

SB/VC/313

Approval Number

Subject to compliance with forgoing conditions, this approval shall remain valid for an unlimited duration until the approval is surrendered, superseded or revoked.

24th June 2010

Issue Date

A handwritten signature in black ink, appearing to read 'Doherty M. J.', written over a horizontal dotted line.

QA Supplier Approval Manager

*This certificate and letter of approval are subject to withdrawal
at the discretion of the issuing authority*

BOMBARDIER

Bombardier Aerospace

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BOMBARDIER

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Supplier Name: Marshall Aerospace

Address: The Airport
Cambridge
CB5 8RX

Attn: Graham Webb

Date: 24th June 2010

Subject: Bombardier Aerospace Approval

Reference Number: 3321 & 3334

Assessment Type: Audit

Assessment Date: 10th & 16th June 2009

Registered in Northern Ireland
Certificate NI 1062
Registered Office: Airport Road
Belfast Northern Ireland

Dear Sir,

I am pleased to inform you that following the audits conducted on 10th & 16th June 2009, the Quality System of Marshall Aerospace has been granted approval to Bombardier Aerospace Requirements for Suppliers QD 4.6-40.

This approval is dependant on Marshall Aerospace continuing to comply with QD 4.6 – 40 and all other procedural and / or specification requirements.

It is Bombardier Aerospace policy to purchase only from approved suppliers who consistently meet the required standards of quality and reliability, therefore Bombardier Aerospace Procurement Quality may elect to audit your facility at any time prior to or during any contract in order to:

- Assure continuing compliance with contractual and quality requirements.
- Investigate any quality problems and assure that effective corrective action measures are implemented.
- Evaluate the effect of any change in facility, process, equipment or management.

Classification:	Non Product
Approved Product:	Experimental testing
Approved Processes:	(Limited to experimental work only)
BAPS144-005	Identification of Aircraft Parts & Assemblies
BAPS150-003	Installation of Safety Devices
BAPS150-000	Installation of Nuts, Bolts, Screws & Studs
BAPS150-002	Torquing of Nuts, Bolts, Screws & Studs
BAPS157-004	Retention of Bearing by Press Swaging
BAPS151-001	Installation of Conventional Rivets
MPS151-028	Installation of Blind, Self Locking Composi-Lok Fasteners for Advanced Composite Materials
BAPS151-029	Installation of Hi-Lite Fasteners
BAPS157-028	Pressure & Environmental Sealing
BAPS175-005	Installation of Interference Fit Bushings
BAPS188-02	Cold Working of Holes
BAERD GEN 012	Non-destructive Testing –Certification of Personnel
NDE P7	Fluorescent Penetrant Inspection
BAPS 176-017	Radiographic Inspection
ASTM E2580-07	Ultrasonic Inspection
NDE UT-14	Tap Testing of Bonded Assemblies
NDE ET -15	General Eddy Current Inspection Technique for Detection of Surface Cracks on Alum Alloy Parts
Enclosures:	Approval Certificate SB/VC/313

Yours faithfully,
For Bombardier Aerospace



Robin McGuckin
Supplier Quality Assurance
Bombardier Aerospace - Belfast